

# FG5SR28043NRFA

#### 1200W DC/DC Power Modules



# Delphi Series FG5SR28043NRFA, full Brick Family DC/DC Power Modules: 400~800V in, 28V/43A out, 1200W

The Delphi Module FG5SR28043NRFA, full brick, 400~800V input, single output, isolated DC/DC converter is the latest offering from a world leader in power system and technology and manufacturing — Delta Electronics, Inc. This product provides up to 1200 watts power in an industry standard footprint and pin out. With creative design technology and optimization of component placement, these converters possess outstanding electrical and thermal performances, as well as extremely high reliability under highly stressful operating conditions.

#### **FEATURES**

- High efficiency : ≥95% @ 750Vin full load
- Size:116.8mm\*61.0mm\*12.7mm(4.6" \*2.4" \*0.5")
- Industry standard pin out and footprint
- Fixed frequency operation
- Input UVLO
- Input OVP
- Hiccup output over current protection (OCP)
- Latch output over voltage protection (OVP)
- Output current limited protection(OCL)
- Auto recovery OTP
- Negative enable (Positive enable optional)
- Trim: up +10%, down -20%
- Active current sharing
- Remote sense
- Sync start
- Monotonic startup into normal
- 4242V isolation and reinforce insulation
- No minimum load required
- ISO 9001, TL 9000, ISO 14001, QS9000, OHSAS18001 certified manufacturing facility
- EN/IEC60068 pending
- EN55022 Class B pending
- EN60950-1 pending

#### APPLICATIONS

- HVDC Datacenter
- Testing Equipment
- Industrial Automation
- Information Technology System

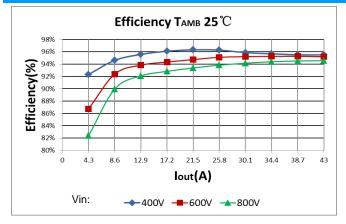


| 1. ABSOLUTE MAXIMUM RATINGS<br>1.1 Input Voltage<br>1.2 Input surge withstand  |   |              |            | FG5SR28043NRFA |             |  |  |  |
|--|---|--------------|------------|----------------|-------------|--|--|--|
| 1.1 Input Voltage  |   | Min.         | Тур.       | Max.           | Units       |  |  |  |
| 1.2 Input surge withstand  | continuous  | 0            |            | 800            | Vdc         |  |  |  |
|  | <100ms, operation   | V            |            | 850            | Vdc         |  |  |  |
| 1.3 Operating Baseplate Temperature  |   | -40          |            | 100            | °C          |  |  |  |
| 1.4 Storage Temperature  |   | -40          |            | 125            | °C          |  |  |  |
| 1.5 Input/Output Isolation Voltage<br>2. INPUT CHARACTERISTICS   | reinforce   |              | 4242       |                | Vdc         |  |  |  |
| 2.1 Operating Input Voltage  |   | 400          | 600        | 800            | Vdc         |  |  |  |
| 2.2 Input Under-Voltage Lockout  |   | 400          | 000        | 000            | Vuc         |  |  |  |
| 2.2.1 Turn-On Voltage Threshold  |   | 375          | 385        | 395            | Vdc         |  |  |  |
| 2.2.2 Turn-Off Voltage Threshold   |   | 365          | 375        | 385            | Vdc         |  |  |  |
| 2.3 Input Over-Voltage Lockout<br>2.3.1 Turn-On Voltage Threshold  |   | 705          | 800        | 015            | Vda         |  |  |  |
| 2.3.1 Turn-Off Voltage Threshold   |   | 785<br>815   | 800<br>830 | 815<br>840     | Vdc<br>Vdc  |  |  |  |
| 2.4 Maximum Input Current  | Vin=400V, lo=100% Load  | 3.10         | 3.15       | 3.20           | A           |  |  |  |
| 2.5 No-Load Input Current  | Vin=600V, Io=0A   | 25           | 29         | 33             | mA          |  |  |  |
| 2.6 Off Converter Input Current  | Vin=600V  |              | 2.90       | 3.50           | mA          |  |  |  |
| 2.7 Input Reflected-Ripple Current (pk-pk)   | Vin=600V, Io=43A ,Cin=200uF/900V<br>Refer to Figure 9   |              |            | 1000           | mA          |  |  |  |
| 2.8 Inrush Current (I2t)   |   |              |            |                | A2S         |  |  |  |
| 2.9 Input Voltage Ripple Rejection   | 120Hz   |              |            |                | dB          |  |  |  |
| 3. OUTPUT CHARACTERISTICS  |   |              |            |                |             |  |  |  |
| 3.1 Output Voltage Set Point<br>3.1.1 Load regulation  | Vin=600V, lo=100%, Tc=25°C<br>Vin=600V, lo=0 to 100% Load   | 27.72<br>-50 | 28         | 28.28<br>+50   | Vdc<br>mV   |  |  |  |
| 3.1.1 Load regulation<br>3.1.2 Line regulation   | Vin=600V, 10=0 to 100% Load<br>Vin=400V to 800V, 10=0 A   | -50          |            | -100           | mV          |  |  |  |
| 3.1.3 Temperature regulation   | Vin=600V, Tc= min to max baseplate temperatrue  | -280         |            | +280           | mV          |  |  |  |
| 3.2 Output Voltage Ripple and Noise  | 5Hz to 20MHz bandwidth, Refer to Figure 11  | 200          |            | 1200           |             |  |  |  |
| 3.2.1 Peak-to-Peak   | Vin=600V , Io=100% Load   |              | 165        | 220            | mV          |  |  |  |
| 3.2.2 rms  | Vin=600V , lo=100% Load   |              | 50         | 70             | mV          |  |  |  |
| 3.3 Operating Output Current Range   | Vin=400V to 800V  | 40           | 43         | 50             | A           |  |  |  |
| 3.4 Output Current Limitation<br>3.5 Output Over Current Protection  | Vin=400V to 800V<br>Vo=28V,Vo<10%Vo.set,Io step=0.1A/mS   | 48<br>52     | 50<br>55   | 52<br>58       | A           |  |  |  |
| 4.DYNAMIC CHARACTERISTICS  | 10-201,10<10/10/0.301,10 310p-0.171110  | 52           |            | 30             |             |  |  |  |
| 4.1 Output Voltage Current Transient   | Vin=600V, lo slew rate 0.1A/uS.   |              |            |                |             |  |  |  |
| 4.1.1 Positive Step Change in Output Current   | 50% to 75% Load   | -1020        | -820       |                | mV          |  |  |  |
| 4.1.2 Negative Step Change in Output Current<br>4.2 Turn-On Transient  | 75% to 50% Load   |              | 820        | 1020           | mV          |  |  |  |
| 4.2 1 Start-Up Time, From On/Off Control   | Vin=600V, lo=100%,  | 80           | 100        | 120            | ma          |  |  |  |
| 4.2.1 Start-Up Time, From Input  |   | 80           | 100        | 120            | ms<br>ms    |  |  |  |
| 4.2.3 Rise time(Vout from 10% to 90%)  |   | 50           | 60         | 70             | ms          |  |  |  |
| 4.3 Maximum output capacitor   | Vout nominal at full load (resistive load)  |              | 10000      |                | μF          |  |  |  |
| 5. EFFICIENCY  |   |              |            |                |             |  |  |  |
| 5.1 100% Load  | Vin=600V  | 94.5         | 95.2       |                | %           |  |  |  |
| 5.2 60% Load<br>6.ISOLATION CHARACTERISTICS  | Vin=600V  | 94.5         | 95.5       |                | %           |  |  |  |
| 6.1 Input to Output  |   |              | 4242       |                | Vdc         |  |  |  |
| 6.2 Input to Case  |   |              | 2121       |                | Vdc         |  |  |  |
| 6.3 Output to Case   |   |              | 500        |                | Vdc         |  |  |  |
| 6.4 Isolation Resistance   |   |              | 10         |                | MΩ          |  |  |  |
| 7. FEATURE CHARACTERISTICS   |   |              | 100        |                |             |  |  |  |
| 7.1 Switching Frequency<br>7.2 ON/OFF Control, Negative Remote On/Off logic  |   |              | 100        |                | kHz         |  |  |  |
| 7.2.1 Logic High (Module Off)  |   | 3.5          |            | 5              | V           |  |  |  |
| 7.2.2 Logic Low (Module On)  |   | 0            |            | 1.5            | V           |  |  |  |
| 7.3 Output Voltage Trim Range  |   | -20          |            | +10            | %           |  |  |  |
| 7.4 Output Over-Voltage Protection<br>8. PMBUS SIGNAL INTERFACE CHARACTERISTICS  | Over full temp range; % of nominal Vout   | 110          | 115        | 120            | %           |  |  |  |
| 8.1 Input High Voltage (CLK,DATA)  |   | 2.1          |            | 3.3            | Vdc         |  |  |  |
| 8.2 Input Low Voltage (CLK,DATA)   |   | 0            |            | 0.8            | Vdc         |  |  |  |
| 8.3 Input High Level Current (CLK,DATA)  |   | -10          |            | 10             | uA          |  |  |  |
|  |   | -10          |            | 10             | uA          |  |  |  |
| 8.4 Input Low Level Current (CLK,DATA)   |   |              | 100 or 400 |                | Khz         |  |  |  |
| 8.4 Input Low Level Current (CLK,DATA)<br>8.5 PMBUS Operating Frequency Range  |   |              |            |                |             |  |  |  |
| 8.4 Input Low Level Current (CLK,DATA)<br>8.5 PMBUS Operating Frequency Range<br>9. GENERAL SPECIFICATIONS               |   | 240          | 250        | 260            | grame       |  |  |  |
| 8.4 Input Low Level Current (CLK,DATA)<br>8.5 PMBUS Operating Frequency Range<br>9. GENERAL SPECIFICATIONS<br>9.1 Weight | Refer to Figure 22 for Hot soot location  | 240          | 250        | 260            | grams       |  |  |  |
| 8.4 Input Low Level Current (CLK,DATA)<br>8.5 PMBUS Operating Frequency Range<br>9. GENERAL SPECIFICATIONS               | Refer to Figure 22 for Hot spot location<br>(600Vin,80% lo, natural convection)<br>Refer to Figure 22 for Hot spot location | 240          | 250        | 260            | grams<br>°C |  |  |  |

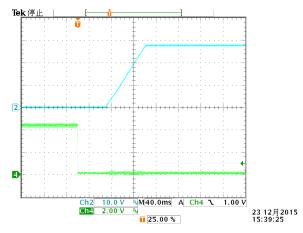
Note: Please attach thermocouple on NTC resistor to test OTP function, the hot spots' temperature is just for reference.



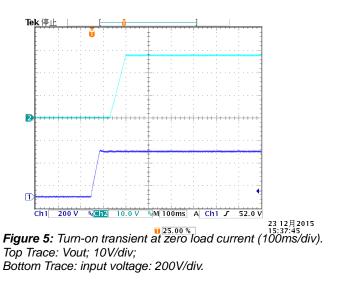
### **ELECTRICAL CHARACTERISTICS CURVES**

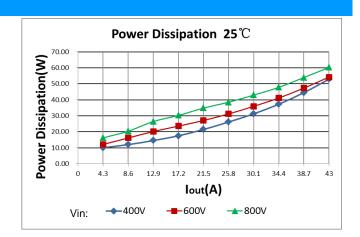


**Figure 1:** Efficiency vs. load current for 400, 600and 800 input voltage at 25°C.

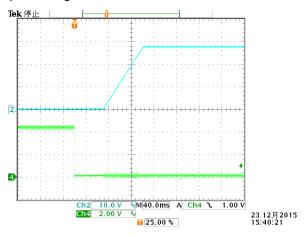


*Figure 3:* Turn-on transient at zero load current) (40ms/div). Top Trace: Vout; 10V/div; Bottom Trace: ON/OFF input: 2V/div.

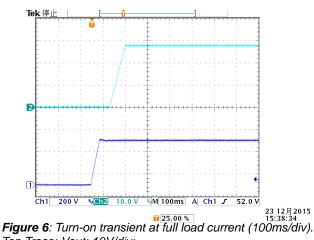




*Figure 2*: Power dissipation vs. load current for 400, 600and 800 input voltage at 25°C.



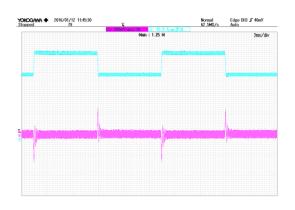
*Figure 4:* Turn-on transient at full load current (40ms/div). Top Trace: Vout: 10V/div; Bottom Trace: ON/OFF input: 2V/div.



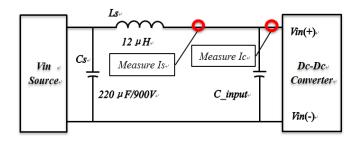
*Figure 6: Turn-on transient at full load current (100ms/div Top Trace: Vout; 10V/div; Bottom Trace: input voltage: 200V/div.* 



## **ELECTRICAL CHARACTERISTICS CURVES**



**Figure 7**: Output voltage response to step-change in load current (75%-50%-75% of full load; di/dt = 0.1A/μs). Top Trace: Vout;500mV/div; Time: 2ms/div Bottom Trace: lout; 10A/div; Time: 2ms/div



**Figure 9:** Test set-up diagram showing measurement points for Input Terminal Ripple Current (Is)and Input Reflected Ripple Current(Ic).

Note: Measured input reflected-ripple current with a simulated source Inductance (Ls) of  $12 \mu$ H. Capacitor :C\_input =  $200 \mu$ /900V

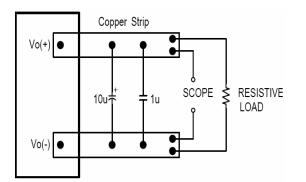
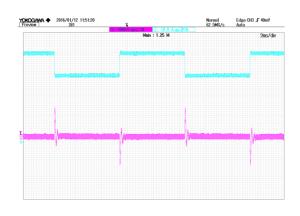
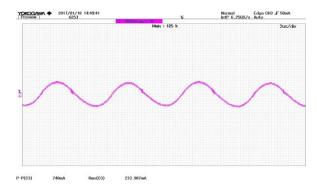


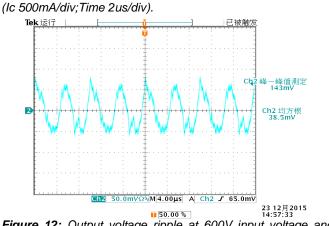
Figure 11: Output voltage noise and ripple measurement test setup

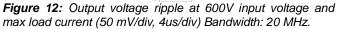


*Figure 8:* Output voltage response to step-change in load current (75%-50%-75% of full load; di/dt = 2.5A/µs). Top Trace: Vout;500mV/div; Time: 2ms/div Bottom Trace: lout; 10A/div; Time: 2ms/div Output connected 3300uF capacitor

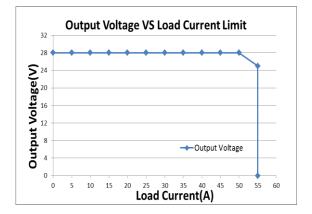


**Figure 10:** Input Reflected Ripple Current, ic, at full rated output current and 600V input voltage with  $12\mu$ H source impedance and  $200\mu$ F electrolytic capacitor









*Figure 13:* Output voltage vs. load current showing typical output current curves and converter shutdown points.



# **DESIGN CONSIDERATIONS**

#### Input Source Impedance

The impedance of the input source connecting to the DC/DC power modules will interact with the modules and affect the stability. A low ac-impedance input source is recommended. If the source inductance is more than a few  $\mu$ H, we advise 200 $\mu$ F electrolytic capacitor (ESR < 0.7  $\Omega$  at 100 kHz) mounted close to the input of the module to improve the stability.

#### Layout and EMC Considerations

Delta's DC/DC power modules are designed to operate in a wide variety of systems and applications. For design assistance with EMC compliance and related PWB layout issues, please contact Delta's technical support team. Below is the reference design for an input filter tested with FG5SR28043NRFA to meet class B in EN55022(CISPR 22).

#### **Schematic and Components List**

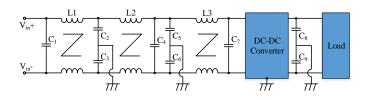
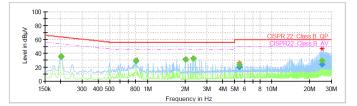


Figure14: EMI test schematic

#### Test Result:

At T =  $+25^{\circ}$ C , Vin = 600V and full load blue line is peak mode;



#### Figure 15 : EMI test positive line

#### **Safety Considerations**

The power module must be installed in compliance with the spacing and separation requirements of the end-user's safety agency standard, i.e., UL60950-1,2<sup>nd</sup> Edition +A2(2014),CAN/CSA C22.2 NO. 60950-1-07+A2(2014) and IEC 60950-1 2005 +A1+A2 and EN 60950-1 2006+A11+A1+A12+A2: if the system in which the power module is to be used must meet safety agency requirements.

Reinforce insulation based on 4242 Vdc input is provided between the input and output of the module for the purpose of applying insulation requirements when the input to this DC-to-DC converter is identified as TNV-2 or SELV. An additional evaluation is needed if the source is other than TNV-2 or SELV.

When the input source is SELV circuit, the power module meets SELV (safety extra-low voltage) requirements. If the input source is a hazardous voltage which is greater than 800 Vdc and less than or equal to 900 Vdc, for the module's output to meet SELV requirements, all of the following must be met:

- The input source must be insulated from the ac mains by reinforced or double insulation.
- The input terminals of the module are not operator accessible.
- A SELV reliability test is conducted on the system where the module is used, in combination with the module, to ensure that under a single fault, hazardous voltage does not appear at the module's output.

| Designator     | Quantity | Value      | Part Number                | Manufacturer | Description                           |  |
|----------------|----------|------------|----------------------------|--------------|---------------------------------------|--|
| C1, C4, C7     | 3        | 2uF        | B32774D0205KZ1 EPCOS PTE C |              | CX-B31_5T12_5-WA                      |  |
| C2, C3, C5, C6 | 4        | 4700pF     | DE1E3KX472MP4AL04          | MURATA       | CAP Y1/X1 CD 250VAC 4700pF M E TP P10 |  |
| C8, C9         | 2        | 4700pF * 2 | DE1E3KX472MP4AL04          | MURATA       | CAP Y1/X1 CD 250VAC 4700pF M E TP P10 |  |
| L1             | 1        | 47uH       | H18.45*9.75*10.25          | DMEGC        | Common Mode Inductors DN40B 47uH      |  |
| L2             | 1        | 5.4mH      | H25*10*13                  | DMEGC        | Common Mode Inductors R10K 5.4mH      |  |
| L3             | 1        | 4.0mH      | H25*10*10                  | DMEGC        | Common Mode Inductors R10K 4.0mH      |  |

 Table 1
 Bill of materials of EMC filter



When installed into a Class II equipment (without grounding), spacing consideration should be given to the end-use installation, as the spacing between the module and mounting surface have not been evaluated.

The power module has extra-low voltage (ELV) outputs when all inputs are ELV.

This power module is not internally fused. To achieve optimum safety and system protection, an input line fuse is highly recommended. The safety agencies require a normal-blow fuse with 5A maximum rating to be installed in the ungrounded lead. A lower rated fuse can be used based on the maximum inrush transient energy and maximum input current.

#### **Soldering and Cleaning Considerations**

Post solder cleaning is usually the final board assembly process before the board or system undergoes electrical testing. Inadequate cleaning and/or drying may lower the reliability of a power module and severely affect the finished circuit board assembly test. Adequate cleaning and/or drying is especially important for un-encapsulated and/or open frame type power modules. For assistance on appropriate soldering and cleaning procedures, please contact Delta's technical support team.

#### **FEATURES DESCRIPTIONS**

#### **Over-Current Protection**

The modules include an internal output over-current protection circuit, which will endure current limiting for an unlimited duration during output overload. If the output current exceeds the OCP set point, the modules will shut down, and will try to restart after shutdown(hiccup mode). If the overload condition still exists, the module will shut down again. This restart trial will continue until the overload condition is corrected.

#### **Over-Voltage Protection**

The modules include an internal output over-voltage protection circuit, which monitors the voltage on the output terminals. If this voltage exceeds the over-voltage set point, the protection circuit will constrain the max duty cycle to limit the output voltage, if the output voltage continuously increases the modules will shut down(latch mode), operator need to power on again to turn on the module.

#### **Over-Temperature Protection**

The over-temperature protection consists of circuitry that provides protection from thermal damage. If the module will shut down.The module will restart after the temperature is within specification.

#### Remote On/Off

The remote on/off feature on the module can be either negative or positive logic. Negative logic turns the module on during a logic low and off during a logic high. Positive logic turns the modules on during a logic high and off during a logic low.

Remote on/off can be controlled by an external switch between the on/off terminal and the Vi (-) terminal. The switch can be an open collector or open drain. For negative logic if the remote on/off feature is not used, please short the on/off pin to Vi (-). For positive logic if the remote on/off feature is not used, please leave the on/off pin to floating.

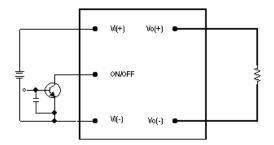


Figure 16: Remote on/off implementation

Remote sense compensates for voltage drops on the output by sensing the actual output voltage at the point of load. The voltage between the remotesense pins and the output terminals must not exceed the output voltage sense range given

 $[Vo(+) -Vo(-)] - [SENSE(+) - SENSE(-)] \le 10\% \text{ x Vout}$ 

This limit includes any increase in voltage due to remotesense compensation and output voltage set point adjustment (trim).

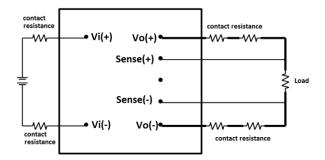


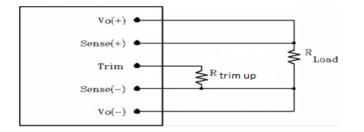
Figure 17: Effective circuit configuration for remote sense operation

If the remotesense feature is not used to regulate the output at the point of load, please connect SENSE(+) to Vo(+) and SENSE(-) to Vo(-) at the module.



#### **Output Voltage Adjustment (TRIM)**

To increase or decrease the output voltage set point, the modules may be connected with an external resistor between the TRIM pin and either the SENSE(+) or SENSE(-). The TRIM pin should be left open if this feature is not used.



*Figure 18:* Circuit configuration for trim-up (increase output voltage)

If the external resistor is connected between the TRIM and SENSE (-) pins, the output voltage set point decreases (Fig. 18). The external resistor value required to obtain a percentage of output voltage change  $\triangle$ % is defined as:

$$\mathbf{R}_{trim\,up} = \mathbf{10000} \left( \frac{\mathbf{1}}{\mathbf{5.050}(\mathbf{1} + \Delta\%) - \mathbf{5.026}} - \mathbf{1} \right)$$

Ex. When Trim-up +10%(28V×1.1=30.8V)

$$\mathbf{R}_{trim up} = \mathbf{10000} \left( \frac{\mathbf{1}}{\mathbf{5.050}(\mathbf{1} + 10\%) - \mathbf{5.026}} - \mathbf{1} \right) = 8.9k\Omega$$

The output voltage can be increased by both the remote sense and the trim, however the maximum increase is the larger of either the remote sense or the trim, not the sum of both.

When using remote sense and trim, the output voltage of the module is usually increased, which increase the output power of the module with the same output current.

Care should be taken to ensure that the maximum output power of the module remains at or below the maximum rated power.

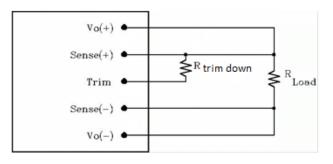


Figure 19: Circuit configuration for trim-down (decrease output voltage)

If the external resistor is connected between the TRIM and SENSE (+) the output voltage set point increases (Fig. 19). The external resistor value required to obtain a percentage output voltage change  $\triangle$ % is defined as:

$$\mathbf{R}_{trim\,down} = \mathbf{10000} \left( \frac{-1}{\mathbf{0.1870} (\mathbf{1} - \Delta\%) - \mathbf{0.1862}} - \mathbf{1} \right)$$

Ex. When Trim-up -10%(28V×0.9=25.2V)

$$\mathbf{R}_{trim\,down} = \mathbf{10000} \left( \frac{-1}{\mathbf{0.1870}(1-10\%) - \mathbf{0.1862}} - \mathbf{1} \right) = 548.7k\Omega$$



#### **Parallel and Active Current Sharing**

The modules are capable of operating in parallel, and realizing current sharing by auto master current sharing method. The current sharing pin of parallel module are connected together to create a current sharing bus.

If system has no redundancy requirement, the module can be parallel directly for higher power without adding external oring-fet;

The current sharing accuracy equation is:

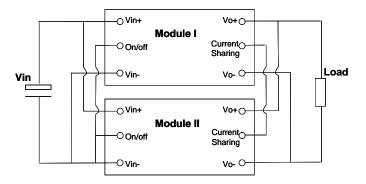
X% = | Io - ( Itotal / N ) | / Irated, Where,

lo is the output current of per module;

Itotal is the total load current;

N is parallel module numbers;

Irated is the rated full load current of per module.



*Figure 20:* Parallel and average current sharing configuration for no redundancy requirement system

In order to keep the good stability of the parallel system, below 2 items layout guideline should be followed:

1. The trace connected the current sharing pin of Module I and Module II should be as short as possible.

2. The layout loop from Module I current sharing pin to Module II current sharing pin, to Module II Vo- pin, and come back to Module I Vo- pin should be as small as possible. The pin was difine as follow in figure 25 ,we will explain the pin function:

#### **Pin function**

VIN+, VIN- .DC voltage inputs.

**ON/OFF**. The ON/OFF pin on a driver module may be used as a logic enable/disable input.When ON/OFF is pull low (<1.5V,referenced to –Vin ),the module is turned on .when ON/OFF is floating (open collector) ,the module is turned off.The open circuit voltage of ON/OFF PIN is less than 5V.

VOUT+, VOUT- .DC voltage outputs.

**TRIM**. Provides fixed or variable adjustment of the module output.

**CS/SS**(Current Sharing/SYNC-Start).Provides for parallel operation. Customer can connect the modules together to get more output power. And connected all the CS/SYNC pin together to get current sharing.

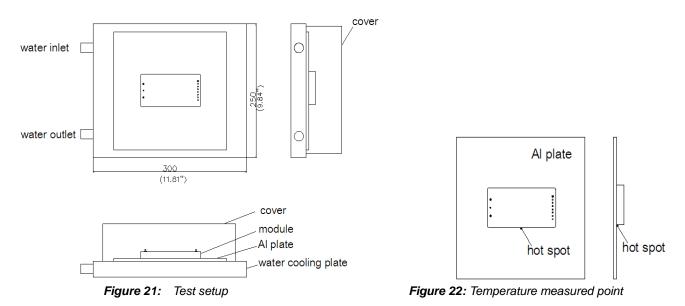
**Sense+, Sense-.**Provides for locating the point of optimal voltage regulation external to the converter.



## THERMAL CONSIDERATIONS

The thermal curve is based on the test setup shown as Figure 21. The module is mounted on an AI plate and was cooled by cooling liquid.

Figure 22 shows the location to monitor the temperature of the module's baseplate. The baseplate temperature in thermal curve is a reference for customer to make thermal evaluation and make sure the module is operated under allowable temperature. (Thermal curves shown in Figure 23 are based on different input voltage).



#### THERMAL DERATING CURVES

FG5SR28043NRFA Output Current vs. Baseplate Temperature Output Current(A) @Vin = 400~800V (Conduction cooling) 45 40 35 8007 600V 30 400V 25 20 15 10 5 0 95 100 Baseplate Temperature (°C) 55 60 65 70 75 80 85 90 Figure 23: Output Power vs Baseplate temperature @Vin=400V~800V

DS\_FG5SR28043NRFA\_06222017



#### **DIGITAL FEATURE DESCRIPTIONS**

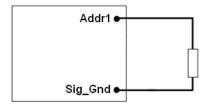
The module has a digital PMBus interface to allow the module to be monitored, controlled and configured by the system. The module supports 3 PMBus signal lines, Data, Clock, and 1 Address line Addr.More detail PMBus information can be found in the PMBus Power Management Protocol Specification, Part I and part II, revision 1.2; which is shown in http://pmbus.org . Both 100kHz and 400kHz bus speeds are supported by the module. Connection for the PMBus interface should be following the High Power DC specifications given in section 3.1.3 in the SMBus specification V2.0 or the Low Power DC specifications in section 3.1.2. The complete SMBus specification is shown in http://smbus.org.

The module supports the Packet Error Checking (PEC) protocol. It can check the PEC byte provided by the PMBus master, and include a PEC byte in all message responses to the master.

The module contains a data flash used to store configuration settings, which will not be programmed into the device data flash automatically. The STORE\_DEFAULT\_ALL command must be used to commit the current settings are transfer from RAM to data flash as device defaults.

#### **PMBUS Addressing**

The Module has flexible PMBUS addressing capability. When connect different resistor from Addr1 pin to GND pin, 14 possible addresses can be acquired.



Different PMBUS address is defined by the value of the resistor as below, and +/-1% resistors accuracy can be accepted. If there is any resistance exceeding the requested range, address 127 will be return.

| PMBUS   | Resistor |
|---------|----------|
| address | (Kohm)   |
| 96      | 10       |
| 97      | 15       |
| 98      | 21       |
| 99      | 28       |
| 100     | 35.7     |
| 101     | 45.3     |
| 102     | 56.2     |
| 103     | 69.8     |
| 104     | 88.7     |
| 105     | 107      |
| 106     | 130      |
| 107     | 158      |
| 108     | 191      |
| 109     | 232      |
|         |          |

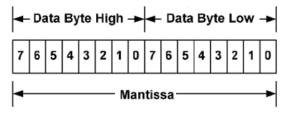




#### **PMBus Data Format**

The module receives and report date in LINEAR format. The Exponent of the data words is fixed at a reasonable value for the command; altering the exponent is not supported. DIRECT format is not supported by the module.

For commands that set or report any voltage thresholds related to the output voltage, the module supports the linear data format consisting of a two byte value with a 16-bit, unsigned mantissa, and a fixed exponent of -9. The format of the two data bytes is shown below:



The equation can be written as:

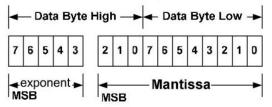
Vout = Mantissa x  $2^{(-9)}$ 

For example, considering set Vout to 28V by VOUT\_COMMAND, the read/write data can be calculated refer to below process:

Mantissa = $Vout/2^{(-9)} = 28/2^{(-9)} = 14336;$ 

Converter the calculated Mantissa to hexadecimal 0x3800.

For commands that set or report all other thresholds, including input voltages, output current, temperature, time and frequency, the supported linear data format is a two byte value with: an 11 bit, two's complement mantissa, and a 5 bit, two's complement exponent (scaling factor). The format of the two data bytes is shown as in below.



The equation can be written as: Value = Mantissa x  $2^{(exponent)}$ 

For example, considering set the turn on threshold of input under voltage lockout to 34V by VIN\_ON command; the read/write data can be calculated refer to below process:

Get the exponent of Vin, -3; whose binary is 11101 Mantissa = $Vin/2^{(-3)}=34/2^{(-3)}=272$ ;

Converter the calculated Mantissa to hexadecimal 110, then converter to binary 00100010000;Combine the exponent and the mantissa, 11101 and 00100010000; Converter binary 1110100100010000 to hexadecimal E910.



The main PMBus commands described in the PMBus 1.2 specification are supported by the module. Partial PMBus commands are fully supported; Partial PMBus commands have difference with the definition in PMBus 1.2 specification. All the supported PMBus commands are detail summarized in below table

| Command             | Command<br>Code | Command description   | Transf<br>-er<br>type | Compatible with<br>standard PMBUS<br>or not? | Data<br>Format | Default<br>value | Range<br>limit | Data<br>units | Expon<br>-ent | Note   |
|---------------------|-----------------|---|-----------------------|--|----------------|------------------|----------------|---------------|---------------|--|
| OPERATION           | 0x01            | Turn the module on or<br>off by PMBUS<br>command                            | R/W<br>byte           | Refer to below<br>description;               | Bit field      | 0x80             | /              | /             | /             | i  |
| ON_OFF_CONFIG       | 0x02            | Configures the<br>combination of primary<br>on/off pin and PMBUS<br>command | R/W<br>byte           | Yes  | Bit field      | 0x1F             | 1              | /             | 1             | 0x1D<br>(Neg Logic);<br>0x1F<br>(Pos Logic);   |
| CLEAR_FAULTS        | 0x03            | Clear any fault bits that<br>have been set                                  | Send<br>byte          | Yes  | /              | /                | /              | /             | /             | /  |
| STORE_DEFAULT_ALL   | 0x11            | Stores operating<br>parameters from RAM<br>to data flash                    | Send<br>byte          | Yes  | 1              | 1                | 1              | 1             | 1             | This command is<br>effective to the<br>parameter of all<br>command in this<br>table. |
| RESTORE_DEFAULT_ALL | 0x12            | Restores operating<br>parameters from data<br>flash to RAM                  | Send<br>byte          | Yes  | /              | /                | /              | /             | /             | This command can't<br>be issued when the<br>power unit is running.                   |
| VOUT_MODE           | 0x20            | Read Vo data format   | Read<br>byte          | Yes  | mode+exp       | 0x17             | /              | /             | /             | /  |
| VOUT_COMMAND        | 0x21            | Set the output voltage normal value   | R/W<br>word           | Yes  | Vout<br>Linear | 28               | 22.4<br>~30.8  | Volts         | -9            | /  |



| Command                 | Command<br>Code | Command description   | Transf<br>-er<br>type | Compatible<br>with<br>standard<br>PMBUS or<br>not? | Data<br>Format | Default<br>value | Range<br>limit | Data<br>units | Expo<br>n<br>-ent | Note   |
|-------------------------|-----------------|---|-----------------------|--|----------------|------------------|----------------|---------------|-------------------|--|
| VIN_ON                  | 0x35            | Set the turn on voltage<br>threshold of Vin under<br>voltage lockout  | R/W<br>word           | Yes  | Vin<br>Linear  | 385              | 375~395        | V             | -1                | VIN_ON should be higher<br>than VIN_OFF  |
| VIN_OFF                 | 0x36            | Set the turn off voltage<br>threshold of Vin under<br>voltage lockout | R/W<br>word           | Yes  | Vin<br>Linear  | 375              | 365~385        | V             | -1                | VIN_ON should be higher<br>than VIN_OFF  |
| VOUT_OV_FAULT_L         | 0x40            | Set the output<br>overvoltage fault<br>threshold.                     | R/W<br>word           | Yes  | Vout<br>Linear | 32               | 31~33          | V             | -9                | Must be higher than the<br>value of<br>VOUT_COMMAND and<br>VOUT_OV_WARN_LIMIT; |
| VOUT_OV_WARN_L<br>IMIT  | 0x42            | Set a threshold causing<br>an output voltage high<br>warning.         | R/W<br>word           | Yes  | Vout<br>Linear | 30               | 30~33          | V             | -9                | Must be the same or less<br>than<br>VOUT_OV_FAULT_LIMIT<br>value               |
| IOUT_OC_FAULT_LI<br>MIT | 0x46            | Set the output<br>overcurrent fault<br>threshold.                     | R/W<br>word           | Yes  | lout<br>Linear | 55               | 53~57          | A             | -4                | Must be greater than<br>IOUT_OC_WARN_LIMIT<br>value                            |
| IOUT_OC_WARN_LI         | 0x4A            | Set a threshold causing<br>an output current high<br>warning.         | R/W<br>word           | Yes  | lout<br>Linear | 53               | 50~57          | A             | -4                | Must be less than<br>IOUT_OC_FAULT_LIMIT<br>value                              |
| OT_FAULT_LIMIT          | 0x4F            | Set the over temperature fault threshold.                             | R/W<br>word           | Yes  | TEMP<br>Linear | 125              | 110~125        | Deg.C         | -2                | Must be greater than OT_WARN_LIMIT value                                       |



| Command                | Comman<br>d Code | Command description  | Transf<br>-er type | Compatible<br>with standard<br>PMBUS or not? | Data<br>Format | Default<br>value | Range<br>limit | Data<br>units | Expon<br>-ent | Note   |
|------------------------|------------------|--|--------------------|--|----------------|------------------|----------------|---------------|---------------|--|
| OT_WARN_<br>LIMIT      | 0x51             | Set a threshold causing a temperature high warning.  | R/W word           | Yes  | TEMP<br>Linear | 105              | 100~12<br>5    | Deg.C         | -2            | Must be less<br>than<br>OT_FAULT_LI<br>MIT value |
| VIN_OV_FA<br>ULT_LIMIT | 0x55             | Set the input overvoltage fault threshold.   | R/W word           | Yes  | Vin<br>Linear  | 830              | 820~84<br>0    | V             | -1            | /  |
| TON_DELAY              | 0x60             | Sets the time from a start<br>condition is received until the<br>output voltage starts to rise           | R/W word           | Yes  | Time<br>Linear | 20               | 20~100         | ms            | -1            | /  |
| TON_RISE               | 0x61             | Sets the time from the output<br>starts to rise until the voltage<br>has entered the regulation<br>band. | R/W word           | Yes  | Time<br>Linear | 75               | 75~500         | ms            | -1            | 1  |
| STATUS_W<br>ORD        | 0x79             | Returns the information with a<br>summary of the module's<br>fault/warning                               | Read<br>word       | Refer to below description;                  | Bit field      | /                | /              | /             | /             | /  |
| STATUS_VO<br>UT        | 0x7A             | Returns the information of the module's output voltage related fault/warning                             | Read byte          | Refer to below description;                  | Bit field      | /                | /              | /             | /             | /  |
| STATUS_IO<br>UT        | 0x7B             | Returns the information of the module's output current related fault/warning                             | Read byte          | Refer to below description;                  | Bit field      | /                | /              | /             | /             | /  |



| Command                          | Comman<br>d Code | Command description  | Transf<br>-er type | Compatible<br>with standard<br>PMBUS or not? | Data<br>Format | Default<br>value | Range<br>limit | Data<br>units | Expon<br>-ent | Note   |
|----------------------------------|------------------|--|--------------------|--|----------------|------------------|----------------|---------------|---------------|--|
| STATUS_IN<br>PUT                 | 0x7C             | Returns the information of the module's input over voltage and under voltage fault                   | Read byte          | Refer to below description;                  | Bit field      | /                | /              | /             | /             | /  |
| STATUS_TE<br>MPERATUR<br>E       | 0x7D             | Returns the information of the module's temperature related fault/warning                            | Read byte          | Refer to below description;                  | Bit field      | /                | /              | /             | /             | /  |
| STATUS_C<br>ML                   | 0x7E             | Returns the information of the module's communication related faults.                                | Read byte          | Refer to below description;                  | Bit field      | /                | /              | /             | /             | 1  |
| READ_VIN                         | 0x88             | Returns the input voltage of the module  | Read<br>word       | Yes  | Vin<br>Linear  | /                | /              | V             | -1            | /  |
| READ_VOU<br>T                    | 0x8B             | Returns the output voltage of the module   | Read<br>word       | Yes  | Vout<br>Linear | /                | /              | V             | -9            | /  |
| READ_IOUT                        | 0x8C             | Returns the output current of the module   | Read<br>word       | Yes  | lout<br>Linear | /                | /              | A             | -4            | /  |
| READ_TEM<br>PERATURE_<br>1       | 0x8D             | Returns the module's hot spot temperature of the module  | Read<br>word       | Yes  | TEMP<br>Linear | /                | /              | Deg.C         | -2            | /  |
| PMBUS_RE<br>VISION               | 0x98             | Reads the revision of the<br>PMBus   | Read byte          | Yes  | Bit field      | 0x22             | /              | /             | /             | /  |
| PMBUS_CM<br>D_FLASHKE<br>Y_WRITE | 0xEC             | Write the key to unlock theFlash<br>before Storing operating<br>parameters from RAM to data<br>flash | R/W                | No   | /              | 0xA5A5A<br>5A5   |                | /             | /             | A data Block:<br>7E,15,DC,42<br>Should be send<br>to unlock the<br>FLASH |



# **OPERATION** [0x01]

| Bit number | Purpose                   | Bit Value | Meaning            | Default<br>Settings, 0x80 |
|------------|---------------------------|-----------|--------------------|---------------------------|
| 7:         | Enable/Disable the module | 1         | Output is enabled  | 1                         |
|            |                           | 0         | Output is disabled |                           |
| 6:0        | Reserved                  |           |                    | 0000000                   |

# ON\_OFF\_CONFIG [0x02]

| Bit number | Purpose  | Bit Value | Meaning   | Default<br>Settings ,<br>0x1D<br>(negative)<br>/0x1F (positive) |
|------------|--|-----------|---|---|
| 7:5        | Reserved   |           |   | 000   |
| 4          | Controls how the unit<br>responds to the primary<br>on/off pin and the | 1         | Module does not power up until<br>commanded by the primary ON/OFF pin<br>and the OPERATION            | 1   |
|            | OPERATION command;   | 0         | Module power up at any time regardless of<br>the state of the primary ON/OFF pin and<br>the OPERATION |   |
| 3          | Controls how the unit responds to the                                  | 1         | Module responds to the 7 bit in the OPERATION   | 1   |
|            | OPERATION command  | 0         | Module ignores the 7 bit in the<br>OPERATION  |   |
| 2          | Controls how the unit responds to the primary                          | 1         | Module requires the primary ON/OFF pin<br>to be asserted to start the unit                            | 1   |
|            | on/off pin   | 0         | Module ignores the state of the primary ON/OFF pin  |   |
| 1          | Control logic of primary   | 1         | Positive Logic  | 0, negative;  |
|            | on/off pin   |           | Negative Logic  | 1, positive.  |
| 0          | Unit turn off delay time control                                       | 1         | Shut down the module with 0 delay cycle   | 1   |





# STATUS\_WORD [0x79]

#### High byte

| Bit number | Purpose   | Bit Value | Meaning     |
|------------|---|-----------|-------------|
| 7          | An output over voltage fault or warning                         | 1         | Occurred    |
|            |   | 0         | No Occurred |
| 6          | An output over current fault or warning                         | 1         | Occurred    |
|            |   | 0         | No Occurred |
| 5          | An input voltage fault, including over voltage and undervoltage | 1         | Occurred    |
|            |   | 0         | No Occurred |
| 4          | Reserved  |           |             |
| 3          | Power_Good  | 1         | is negated  |
|            |   | 0         | ok          |
| 2:0        | Reserved  |           |             |

#### Low byte

| Bit number | Purpose   | Bit Value | Meaning     |
|------------|---|-----------|-------------|
| 7          | Reserved  |           |             |
| 6          | OFF (The unit is not providing power to the output, regardless of | 1         | Occurred    |
|            | the reason)   | 0         | No Occurred |
| 5          | An output over voltage fault                                      | 1         | Occurred    |
|            |   | 0         | No Occurred |
| 4          | An output over current fault                                      | 1         | Occurred    |
|            |   | 0         | No Occurred |
| 3          | An input under voltage fault                                      | 1         | Occurred    |
|            |   | 0         | No Occurred |
| 2          | A temperature fault or warning                                    | 1         | Occurred    |
|            |   | 0         | No Occurred |
| 1          | CML (A communications, memory or logic fault)                     | 1         | Occurred ;  |
|            |   | 0         | No Occurred |
| 0          | Reserved  |           |             |



# STATUS\_VOUT [0x7A]

| Bit number | Purpose                     | Bit Value | Meaning     |
|------------|-----------------------------|-----------|-------------|
| 7          | Output over voltage fault   | 1         | Occurred ;  |
|            |                             | 0         | No Occurred |
| 6          | Output over voltage warning | 1         | Occurred ;  |
|            |                             | 0         | No Occurred |
| 5:0        | Reserved                    |           |             |

# STATUS\_IOUT [0x7B]

| Bit number | Purpose                     | Bit Value | Meaning     |
|------------|-----------------------------|-----------|-------------|
| 7          | Output over current fault   | 1         | Occurred ;  |
|            |                             | 0         | No Occurred |
| 6          | Reserved                    |           |             |
| 5          | Output over current warning | 1         | Occurred ;  |
|            |                             | 0         | No Occurred |
| 4:0        | Reserved                    |           |             |

# STATUS\_INPUT [0x7C]

| Bit number | Purpose                   | Bit Value | Meaning     |
|------------|---------------------------|-----------|-------------|
| 7          | Input over voltage fault  | 1         | Occurred ;  |
|            |                           | 0         | No Occurred |
| 6: 5       | Reserved                  |           |             |
| 4          | Input under voltage fault | 1         | Occurred ;  |
|            |                           | 0         | No Occurred |
| 3:0        | Reserved                  |           |             |

# STATUS\_TEMPERATURE [0x7D]

| Bit number | Purpose                  | Bit Value | Meaning     |
|------------|--------------------------|-----------|-------------|
| 7          | Over temperature fault   | 1         | Occurred ;  |
|            |                          | 0         | No Occurred |
| 6          | Over temperature warning | 1         | Occurred ;  |
|            |                          | 0         | No Occurred |
| 5:0        | Reserved                 |           |             |

# STATUS\_CML [0x7E]

| Bit number | Purpose                              | Bit Value | Meaning     |
|------------|--------------------------------------|-----------|-------------|
| 7          | Invalid/Unsupported Command Received | 1         | Occurred ;  |
|            |                                      | 0         | No Occurred |
| 6          | 6 Invalid/Unsupported Data Received  |           | Occurred ;  |
|            |                                      | 0         | No Occurred |
| 5          | Packet Error Check Failed            | 1         | Occurred ;  |
|            |                                      | 0         | No Occurred |
| 4:0        | Reserved                             |           |             |



# LEAD FREE (SAC) PROCESS RECOMMEND TEMP. PROFILE

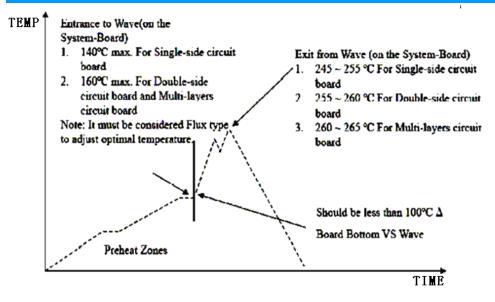


Figure 24 recommended temperature profile for lead-free wave soldering

# **MECHANICAL DRAWING(BASEPLATE)**

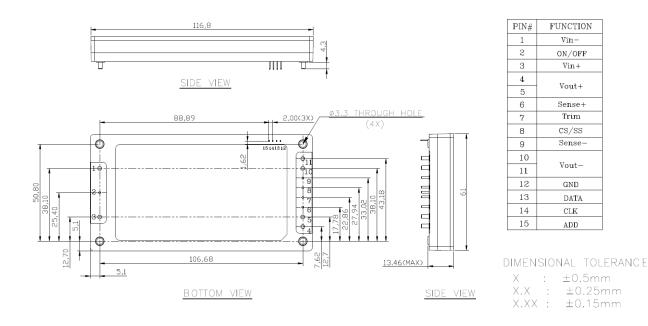


Figure 25 the pin function and mechanical drawing



| PART NUMBERING SYSTEM |         |           |         |         |         |              |            |                         |               |
|-----------------------|---------|-----------|---------|---------|---------|--------------|------------|-------------------------|---------------|
| F                     | G5      | S         | R       | 280     | 43      | N            | R          | F                       | А             |
| Form                  | Input   | Number of | Product | Output  | Output  | ON/OFF       | Pin        |                         | Option Code   |
| Factor                | Voltage | Outputs   | Series  | Voltage | Current | Logic        | Length     |                         |               |
| F -                   | G5 -    | S -       | R -     | 280 -   | 43 -    | N -          | R - 0.170" | F -                     | A - Baseplate |
| Full Brick            | 750V    | Single    | Family  | 28V     | 43A     | Negative     |            | RoHS 6/6<br>(Lead Free) |               |
|                       |         |           |         |         |         | P - Positive |            | Space -<br>RoHS5/6      |               |

| MODEL LIST     |                 |  |        |     |                 |  |  |
|----------------|-----------------|--|--------|-----|-----------------|--|--|
| MODEL NAME     | INPUT           |  | OUTPUT |     | EFF @ 100% LOAD |  |  |
| FG5SR28043NRFA | 400V~800V 3.15A |  | 28V    | 43A | 95%             |  |  |

Default remote on/off logic is negative and pin length is 0.170"

For different remote on/off logic and pin length, please refer to part numbering system above or contact your local sales office. For modules with through-hole pins and the optional heatspreader, they are intended for wave soldering assembly onto system boards; please do not subject such modules through reflow temperature profile.

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