

## Photo-receiver Amplifier

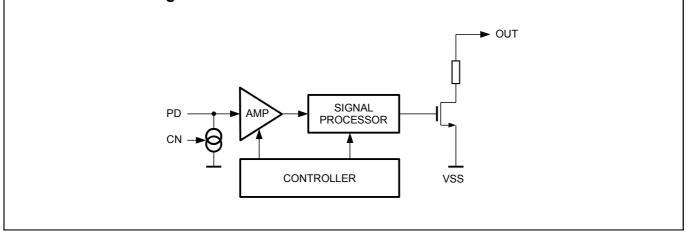


General Description	Features
The epc13x family products are monolithic, integrated high sensi- tive photo-diode amplifiers for light-barrier, light-curtain, and the like applications. It amplifies current pulses from reverse-biased PIN photodiodes (e.g. epc200, epc3xx) and discriminates the am- plified input light pulse before driving the open-drain output stage. The device is controlled by an internal digital controller, which uses no external clock signal. The power supply of the device can be connected in anti-polar mode to decrease the wiring effort in matrix operated light-curtain products. The device has been optimized to utilize the least count of external components.	<ul> <li>Digital output</li> <li>Reverse polarity protection</li> <li>Two-wire and open drain output interface</li> <li>High sensitivity (epc135/138)</li> <li>Fast versions available (epc136/139)</li> <li>Light reserve output (epc135/136)</li> <li>High sensitivity and light reserve output (epc134)</li> </ul>
This device allows the design of short to long range light barriers from a few millimeters up to tens of meters.	
epc130/epc131 are the same devices but with an analog output. Please refer to the corresponding data sheet epc130/epc131.	<ul> <li>Light barriers ranging from millimeters to tens of meters</li> <li>Light curtains</li> <li>Smoke detectors</li> <li>Liquid detectors</li> <li>Heart beat monitors</li> </ul>

## **Device selection table**

Model	Output		Light Reserve Output		Response Time		Sensitivity			
	digital	analog	w/o	with	slow	fast	low	medium	high	very high
epc130		x	x		x				х	
epc131		x	x			x	x			
epc134	x			x		x		x		
epc135	x			x	x				х	
epc136	x			x		x	х			
epc137	x			x	x					x
epc138	x		x		x				х	
epc139	x		х			x	x			

# Functional Block Diagram



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Datasheet epc13x digital - V2.5 www.espros.ch



Absolute Maximum Ratings	Recommended Operat	ing Condi	itions		
Power Supply Voltage V <sub>DD</sub>	-5.5V to +5.5V		Min.	Max.	Units
Voltage to Any pin	-0.3 to $V_{\mbox{\scriptsize DD}}$ +0.3V	Power Supply Voltage (V <sub>DD</sub> )	4.0	5.2	V
Maximum Power Dissipation	300mW				
Storage Temperature Range (Ts)	-40°C to +85°C	Operating Temperature (T <sub>A</sub> )	-40°	+85°	С
Lead Temperature solder, 4 sec. $(T_{L})$	+260°C	Humidity	+5	+95	%

**Note 1:** Absolute Maximum Ratings indicate limits beyond which damage to the device may occur. Recommended operating conditions indicate conditions for which the device is intended to be functional, but do not guarantee specific performance limits. For guaranteed specifications and test conditions, see Electrical Characteristics.

Note 2: This device is a highly sensitive CMOS ac current amplifier with an ESD rating of JEDEC HBM class 0 (<250V). Handling and assembly of this device should only be done at ESD protected workstations.

### **Electrical Characteristics**

 $V_{DD}$  = 5.0 V, -40°C < T<sub>A</sub> < +85°C

Symbol	Parameter		Conditions/Comments		Values		Units
				Min.	Тур.	Max.	
$V_{\text{DD}}$	Power Supply Voltage		Pin VDD	4.0	5.0	5.2	V
$V_{PP}$	Ripple on Supply Voltage	epc135 epc138	Sinusoidal 100kHz, refer to other parameters			40	mV <sub>pp</sub>
		epc137				22	
		epc136 epc139	Sinusoidal 800kHz, refer to other parameters			110	
		epc134				45	
$I_{DD}$	Power Supply Current	All slow	no photo diode current		0.45	0.50	mA
		All fast			0.75	0.80	
$V_{\text{PD}}$	Reversed Photodiode Voltage		relative to VDD		VDD- 1.55		V
IPD Input Pulse Threshold (Sen sitivity)	Input Pulse Threshold (Sen-	epc137	Photodiode current pulse to generate an output pulse		40		nA
	epc135 epc138		60	80	100	nA	
		epc134		200	400	600	nA
		epc136 epc139		600	800	1000	nA
PDres	Input Pulse Threshold Re- serve	epc134 - epc137	Input pulse current relative to I <sub>PD</sub> to trigger the light re- serve output		150		%
I <sub>PDmax</sub>	Input Pulse Current		If input current is above this level, recovery time $t_{\mbox{\tiny REC}}$ is undefined (refer to section 'Other Parameters')			100	μA
	DC Light Current Range	•	refer to section 'Application Information, Ambient Light'	0.0		3.0	mA
C <sub>PD</sub>	Photodiode Capacitance	epc135 epc137 epc138	refer to section 'Application Information, Photodiode Capacitance'	15		50	pF
		epc134 epc136 epc139		30		40	
I <sub>OUT</sub>	Output Current (sink)		When a light pulse above the threshold is detected	-6.0	-8.0	-10.0	mA
$V_{\text{POR}}$	Power-up Threshold Voltage		The voltage at VDD when the device starts up and the startup time is running.	3.0	3.5	4.0	V
$V_{\text{IPOR}}$	Hysteresis		on Power-up Threshold Voltage	0.5	0.75	1.0	V
t <sub>init</sub>	Power-up Startup Time		VDD slew rate >100V/ms			1.0	ms
$\mathbf{t}_{OFF}$	Power-down Time					1.5	ms

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Sym-	Parameter		Conditions/Comments		Values		Units
bol				Min.	Тур.	Max.	
t <sub>REC</sub> Recovery Time		epc135 epc137 epc138	After the reception of a pulse current $(100nA at pin PD until a next pulse can be detected. It is to note that a higher input current$		110	130	μs
		epc134 epc136 epc139	pulse may lead to a secondary output pulse and thus a longer recovery time.			25	
t <sub>оит</sub>	Output Pulse Width at pin OUT	epc135 epc137 epc138	When a valid pulse at pin PD is detected.		22	28	μs
		epc134 epc136 epc139		1.5	2.0	2.5	
t <sub>PD</sub>	l l l l l l l l l l l l l l l l l l l	epc135 epc137 epc138	Current pulse width at pin PD necessary to generate an output pulse at pin OUT. The input sensitivity is de- pendent on the input current pulse width (refer to the		6		μs
		epc134 epc136 epc139	section Applications and Other Parameters).		0.75		
t <sub>rf</sub>	Input pulse slew rate	epc135 epc137 epc138	maximum rise and fall time of the current pulse at pin PD in order to achieve the stated sensitivity.		500		ns
		epc134 epc136 epc139			50		
R <sub>PD</sub>	Photodiode bias resistor	epc135 epc137 epc138	refer to section 'Application Information, Photodiode Resistor'		27		kΩ
		epc134			6.8		
		epc136 epc139			4.7		



Conr	nectior	n Diag	rams					
		/SS 6 1	5 Top View 2	CN 4 3 VDD		13 14 15 16 <b>O</b>	ZI         II         OI         OI           Top View         1         2         3         I	
		6-Pin Ch	ip Scale Package (	CSP)		lote: For sampli	<b>16-Pin QFN Packag</b> ng only. Limited quantit	
6-Pin CSP	16-Pin QFN	Pin Name	Description					
1	16	OUT	Open drain pull do that there is no inte	wn output pin. ernal pull-up re	The output trans	istor is active if	a photo-current signal	is detected. Please note
2	3	VN	Negative power su	pply pin throug	h a reverse-polar	ty protection dic	de.	
3	13	VDD	Positive power sup	ply pin.				
4	8	CN	External capacitor	for background	light current regu	ilator.		
5	11	PD	Anode of photo dio	de. This is the	analog input of th	e amplifier/filter	circuitry.	
6	5	VSS	Negative power su	pply pin.				
n/a	1	NC	Not connected.					
n/a	2	NC	Not connected.					
n/a	4	NC	Not connected.					
n/a	6	NC	Not connected.					
n/a	7	NC	Not connected.					
n/a	9	NC	Not connected.					
n/a	10	NC	Not connected.					
n/a	12	NC	Not connected.					
n/a	14	NC NC	Not connected.					

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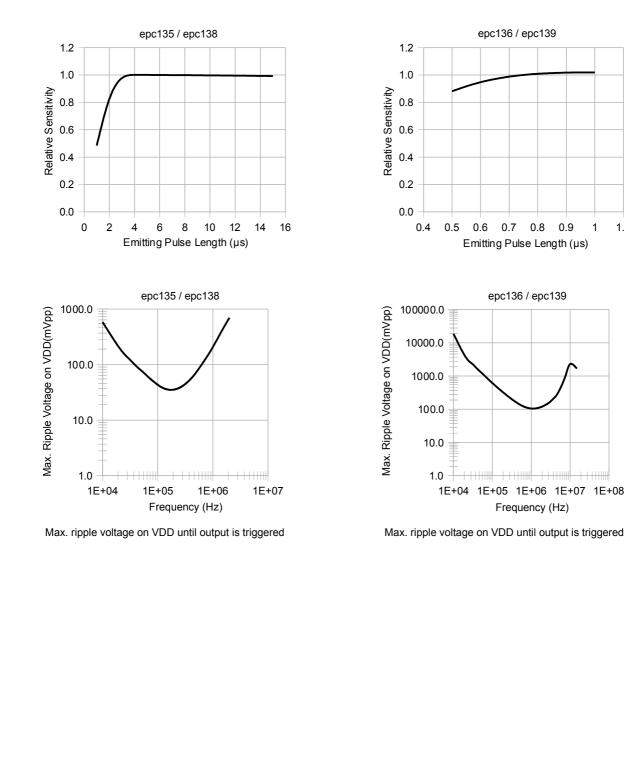
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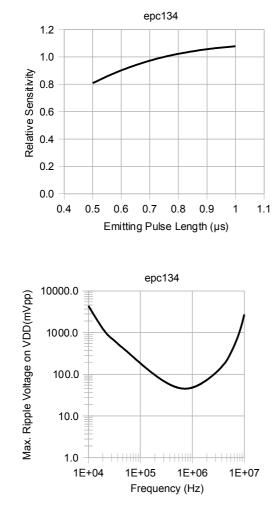
# epc134/epc135/epc136/epc137/epc138/epc139

### Other Parameters

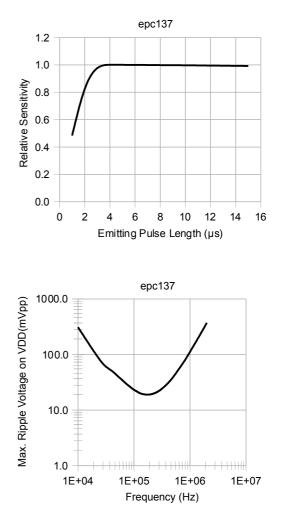
(typical values, T<sub>amb</sub> = 25°C, V<sub>DD</sub> = 5.0V)







Max. ripple voltage on VDD until output is triggered



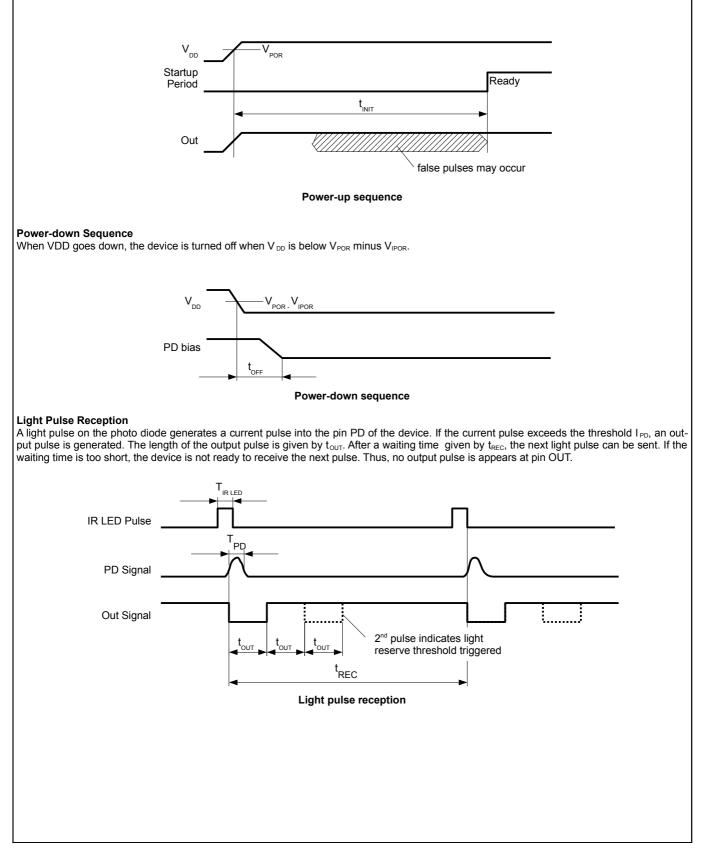
Max. ripple voltage on VDD until output is triggered



### **Functional Description**

#### Power-up Sequence

If  $V_{DD}$  reaches  $V_{POR}$ , the startup sequence is initiated. After a time  $t_{DEL}$ , the photo diode bias circuit is enabled. Thus, a current generated by light on the photo diode flows into the pin PD. After the time  $t_{INIT}$ , the device is ready to receive AC light pulses.

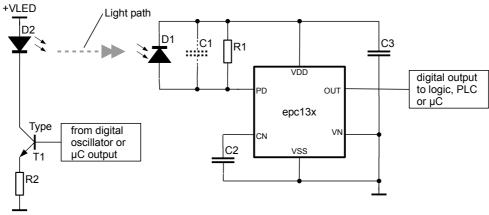




### Application Information

#### Light Barrier Application

The following circuit is recommended to operate the epc134/135/136/137/138/139 as a photo diode amplifier in a single beam light barrier:



GND LED

#### **Recommended Components Values**

R1: 27k(epc135/137/138), 6.8k(epc134) and 4.7k (epc136/139) (bias resistor). Sensitivity can be reduced by the reduction of this resistor. R2: dependent on the required LED current

- C1: Usually not needed. May be up to 100 pF (refer to section 'Photodiode Capacitance'). C2: 33nF (DC input current filter capacitor)
- C3: 100nF or greater (power supply filter capacitor) D1: PIN photo diode, epc200 or epc3xx family or similar devices
- D2: IR LED, TSML1000 (Vishay) or similar devices

#### **Working Principle**

The IR LED D2 emits light pulses which are sent towards the photo diode D1. If there is no obstacle between the two devices, the light pulse generates an AC current (IPD) in the reverse biased photo diode D1 into the pin PD. IPD is proportional to the power of the light pulse. If IPD is greater than the trigger threshold of the circuitry in the device, a pulse at the pin OUT is generated. If IPD is greater than the trigger threshold for the light reserve (IPDres), a second pulse at the output is generated. The length of the output pulse is given by tour. Once a light pulse is generated by the IR LED, a next light pulse must not be generated until the recovery time t REC (max.).

#### **Design Precautions**

The sensitivity at pin PD is very high in order to achieve a long operation range of light barriers even without lenses in front of the IR LED and/or the photo diode. Thus, the pin PD is very sensitive to EMI. Special care should be taken to keep the PCB track at pin PD as short as possible (a few mm only!). This track should be kept away from the IR LED signal tracks and from other sources which may induce unwanted signals. It is strongly recommended to cover the chip, the photodiode and all passive components around the chip with a metal shield. A recommended part is shown in the following figure:

The pins at the bottom are to solder the shield to the PCB with electrical connection to VDD. The hole in the front is the opening window for the photo diode. The back side of the PCB below the sensitive area (D1, C1, R1, epc13x) shall be a polygon connected to VDD to shield the circuit from the back side. C1 must be of high mechanical stability (no piezoelectric effect) in order to avoid unwanted signals by mechanical shock or vibration.

#### Ambient Light

Photodiode DC current can be generated by ambient light, e.g. sun light. DC currents at pin PD do not generate an output signal. However, if IPDDC is above the stated value, the input is saturated which blocks the detection of AC current pulses.

#### Photodiode Capacitance

If the photodiode capacitance is below the specified value, the system becomes more sensitive to power supply ripple voltage at higher fre quencies (>200kHz). This sensitivity can be reduced by a parallel capacitor to the photodiode. However, this measure reduces the detection sensitivity. If the photo diode capacity is above the specified value, a lower detection sensitivity and a higher sensitivity spread results.

**Recommended EMC** 

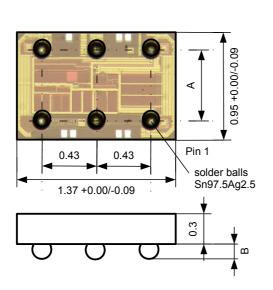
shield



# epc134/epc135/epc136/epc137/epc138/epc139



CSP-6 Package



**Mechanical Dimensions** 

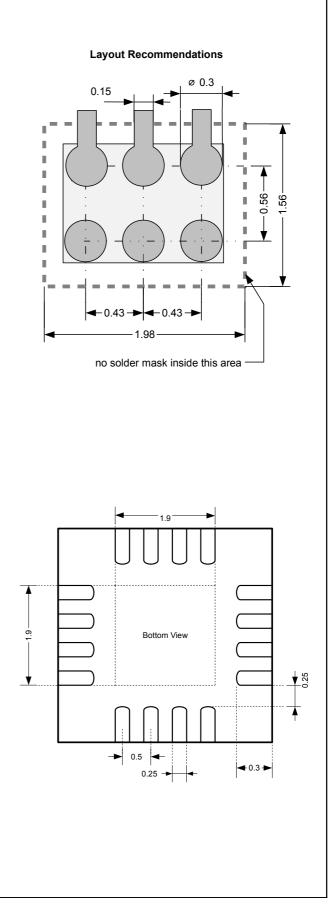
Dimension A	0.56	epc134-139 Rev. B
	0.58	epc138 Rev. C, D
Dimension B	0.12 ± 0.02	epc134-139 Rev. B
	0.15 ± 0.02	epc138 Rev. C, D

Top view

2.9 - 3.1

#### QFN-16 Package

Note: For sampling only. Limited quantities. Please inquire.



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0.9

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2.9 - 3.1

0.1-0.2

0.02



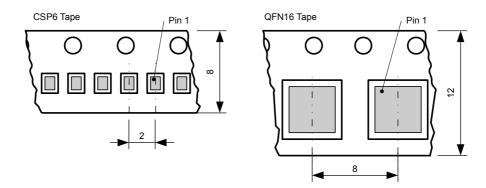
### **Reflow Solder Profile**

For infrared or conventional soldering the solder profile has to follow the recommendations of IPC/JEDEC J-STD-020C (min. revision C) for Pb-free assembly for both types of packages. The peak soldering t emperature ( $T_L$ ) should not exceed +260°C for a maximum of 4 sec.

### Packaging Information (all measures in mm)

#### **Tape & Reel Information**

The devices are mounted on embossed tape for automatic placement systems. The tape is wound on 178 mm (7 inch) or 330 mm (13 inch) reels and individually packaged for shipment. General tape-and-reel specification data are available in a separate data sheet and indicate the tape sizes for various package types. Further tape-and-reel specifications can be found in the Electronic Industries Association (EIA) standard 481-1, 481-2, 481-3.



epc does not guarantee that there are no empty cavities. Thus, the pick-and-place machine should do check the presence of a chip during picking.

## **Order Information**

#### Standard products:

Part Number	Package	RoHS compliance	Packaging Method
epc134-CSP6	CSP6	Yes	Reel
epc135-CSP6	CSP6	Yes	Reel
epc136-CSP6	CSP6	Yes	Reel
epc137-CSP6	CSP6	Yes	Reel
epc138-CSP6	CSP6	Yes	Reel
epc139-CSP6	CSP6	Yes	Reel

Note: For sampling only. Limited quantities. Please inquire.

Part Number	Package	RoHS compliance	Packaging Method
epc134-QFN16	QFN16	Yes	Reel
epc135-QFN16	QFN16	Yes	Reel
epc136-QFN16	QFN16	Yes	Reel
epc137-QFN16	QFN16	Yes	Reel
epc138-QFN16	QFN16	Yes	Reel
epc139-QFN16	QFN16	Yes	Reel

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