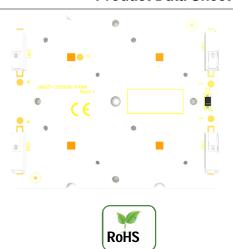


#### **DC Module**

SMJD-1208004L-XXN1











### **Product Brief**

### **Description**

- Wicop DC module has good optical properties. It is widely used in all kinds of outdoor lighting
- DC modules incorporate a wide angle optic that is designed to minimize the number of LEDs required for large area lighting.
- Modular design can effectively reduce the cost of lamp and improve the production efficiency.
- This modules will also allow for a more slimmer and lighter design with weight reduction than general direct type modules.

#### **Features and Benefits**

- Long Life Time
- Simple BOM
- Lead Free Product
- RoHS Compliant
- High Efficacy

### **Key Applications**

- Outdoor lighting
- Tunnel lighting
- Parking lighting
- Street lighting

Rev0.1, July 8, 2019



## **Product Code Information**

Table 1-1. Order Code

CCT	COT CDI		ux	Dimension	Onder Code	
ССТ	CRI	Min.	Тур.	Dimension	Order Code	
4000		1220	1310		SMJD-1208004L-XXN1 00B31ESA7ALL	
3000	70	1130	1210	60*50*1.0	SMJD-1208004L-XXN1 00B21GSA7ALL	
2700		1090	1170		SMJD-1208004L-XXN1 00B17HSA7ALL	

Table 1-2. Product Selection - Flux ,  $I_F$ =700mA, Tc = 85°C

<b>D</b> :		Flux		B		
Bin	Min.	Тур.	Max.	Unit	Remark	
B31	1220	1310	-	Lm	E rank	
B21	1130	1210	-	Lm	G rank	
B17	1090	1170	-	Lm	H rank	

Table 1-3. Product Selection - CCT

Bin	сст	Unit
XSA	X=E,G,H	K

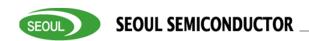
Table 1-4. Product Selection – CRI and V<sub>F</sub>

Bin	CRI	$V_{F}$
7AII	70	DC 10.5~12.5V
8AII	80	DC 10.5~12.5V



Revision History

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•	Label Information						
•	Packing Introduction						
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•	Storage before use						
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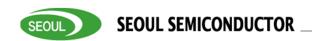
### **Performance Characteristics**

Table 2. Electro Optical Characteristics ,  $I_E=700\text{mA}$  ,  $Tc=85^{\circ}C^{(1)}$ 

Danamatan	Comb at	Value			Unit	Mark
Parameter	Symbol	Min.	Тур.	Max.	Unit	Wark
		1220	1310	-		E rank
Luminous Flux	Φ <sub>V</sub> <sup>[2]</sup>	1130	1210	-	lm	G rank
		1090	1170	-		H rank
		3700	4000	4200		E rank
Correlated Color Temperature [3]	CCT	2900	3000	3200	K	G rank
1,1,1,1,1		2600	2700	2900	'	H rank
CRI	Ra <sup>[4]</sup>	70	-	-	-	
CRI		80	-	-	-	
Binning	SDCM	-	-	6		steps
Input Voltage [5]	$V_{in}$	10.5	11.5	12.5	$V_{DC}$	V
Power Consumption	Р		8	12	W	I <sub>F</sub> =700mA
			164	-	Lm/W	E rank
Efficacy	LPW	-	151	-	Lm/W	G rank
		-	146	-	Lm/W	H rank

#### Notes:

- (1) The above data were tested at  $T_C = 85^{\circ}C$ .
- (2)  $\Phi_V$  is the total luminous flux output measured with an integrated sphere.
- (3) Correlated Color Temperature is derived from the CIE 1931 Chromaticity diagram.
- (4) 70 is only indicated to color rendering index 70, and 80 is only indicated to color rendering index 80
- (5) To use the module properly, recommend to drive the module by a Constant Current Source (CCS). But the Maximum output voltage of the CCS should be limited by refering this sheet.

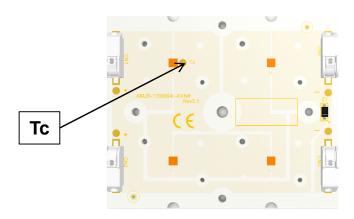


# **Absolute Maximum Ratings**

Table 3. Absolute Maximum Ratings,  $I_F=700\text{mA}$ ,  $Tc=85^{\circ}C^{(1)}$ 

Parameter	Symbol	Unit	Value	Remark
Power Consumption	Р	W	12	P <sub>type</sub> =8 W
Driving Current <sup>(2)</sup>	I <sub>F</sub>	mA	1000	$I_{F\_typ} = 700 \text{mA}$
Operating Temperature <sup>(3)</sup>	T <sub>C</sub>	°C	- 40 ~ 85	Reference point
Storage Temperature	$T_{stg}$	°C	- 40 ~ 125	With no power
FOD Considirity		10.7	±15	IEC Air
ESD Sensitivity	-	KV	±8	НВМ

#### ILLUSTRATION 1: How to predict LED temperature (4)



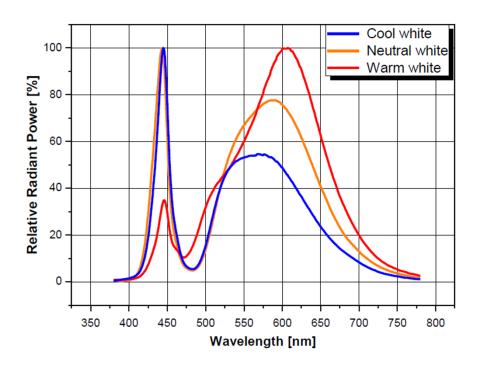
**Recommended Tc testing point** 

#### Notes:

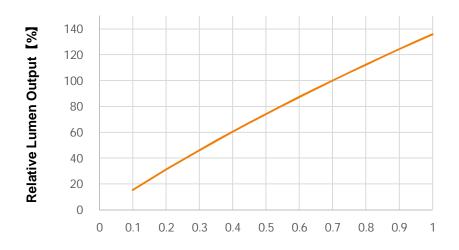
- (1) All guarantee are based on the Absolute Maximum Ratings listed.
- (2) Please use a Constant Current Source (CCS) to drive the module, the typical  $V_F$  of module is 11.5 VDC and  $V_{F\ MAX}$  is 12.5 VDC, respectively.
- (3) Operating temperature was tested at the assigned Tc point on the PCB.
- (4) To ensure the module works properly, DO NOT let the Tc upper than 85 °C;

# **Relative Spectral Distribution**

#### Relative Spectral Distribution vs. Wavelength Characteristic



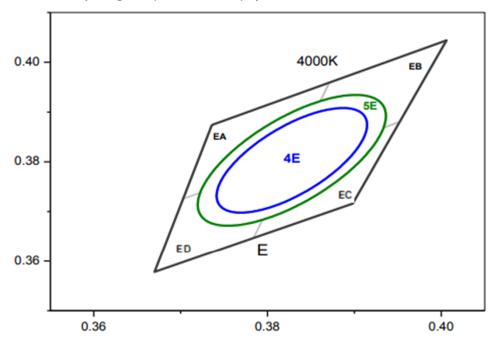
### Driving Current VS Relative Lumen Output; obtained at T<sub>C</sub> = 25°C



Driving Current [ A ]

# **Color Bin Structure**

### CIE Chromaticity Diagram (Natural white), $I_F$ =700mA , Tc = 85°C



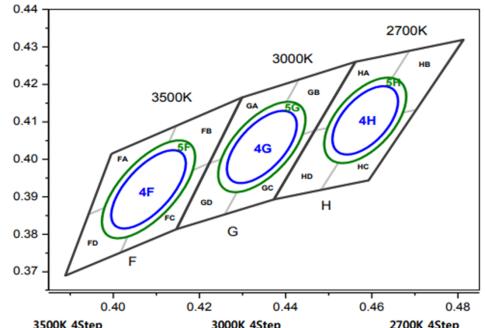
4000K 4Step						
4E						
Center point	0.3818 : 0.3797					
Major Axis a	0.0125					
Minor Axis b	0.0053					
Ellipse Rotation Angle	53					

4000K 5Step						
5E						
Center point	0.3818: 0.3797					
Major Axis a	0.0157					
Minor Axis b	0.0067					
Ellipse Rotation Angle	53					

E	A	E	В	E	c	E	D
CIE X	CIE Y						
0.3736	0.3874	0.3871	0.3959	0.3828	0.3803	0.3703	0.3726
0.3703	0.3726	0.3828	0.3803	0.3784	0.3647	0.367	0.3578
0.3828	0.3803	0.3952	0.388	0.3898	0.3716	0.3784	0.3647
0.3871	0.3959	0.4006	0.4044	0.3952	0.388	0.3828	0.3803

# **Color Bin Structure**

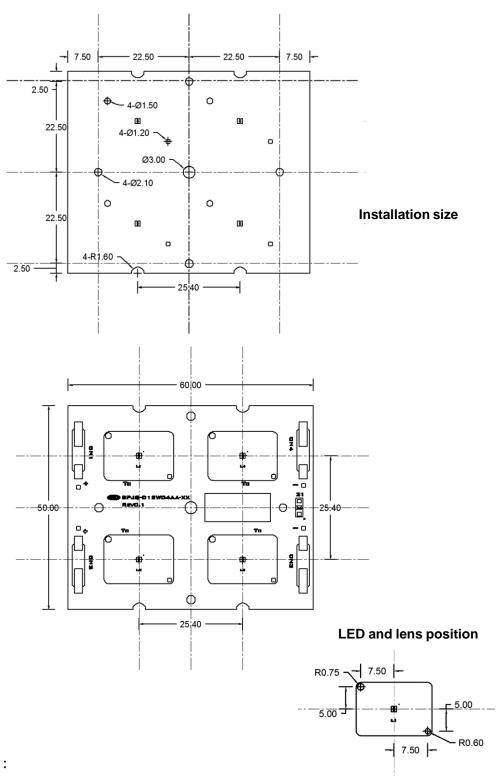
CIE Chromaticity Diagram (Natural white),  $I_F$ =700mA , Tc = 85°C



3500	K 4Step	3000	K 4Step	2700K 4Step		
	4F		4G	4H		
Center point	0.4073 : 0.3917	Center point	0.4338 : 0.4030	Center point	0.4578 : 0.4101	
Major Axis a	0.0124	Major Axis a	0.0113	Major Axis a	0.0105	
Minor Axis b	0.0055	Minor Axis b 0.0055		Minor Axis b	0.0055	
Ellipse Rotation Angle	53	Ellipse Rotation Angle	53		54	

3500K 5Step			3000		2700K 5Step		
5F					5H		
Center point	0.4073 : 0.	.3917	Center point	0.4338 : 0.403	0 Cente	er point (	0.4578 : 0.4101
Major Axis a	0.015	5	Major Axis a	0.0142	Major	Axis a	0.0132
Minor Axis b	0.006	8	Minor Axis b	0.0068	Minor	Axis b	0.0068
Ellipse Rotation Angle	53		Ellipse Rotation Angle	53		ipse on Angle	54
FA			FB	FO	;		FD
CIE X	CIEY	CIE X	CIEY	CIE X	CIE Y	CIE	CIEY
0.3996	0.4015	0.4146	0.4089	0.4082	0.392	0.394	3 0.3853
0.3943	0.3853	0.4082	2 0.392	0.4017	0.3751	0.388	9 0.369
0.4082	0.392	0.4223	0.399	0.4147	0.3814	0.401	7 0.3751
0.4146	0.4089	0.4299	0.4165	0.4223	0.399	0.408	2 0.392
GA			GB	G			GD
CIE X	CIE Y	CIE X	CIEY	CIE X	CIE Y	CIE )	( CIE Y
0.4299	0.4165	0.443	0.4212	0.4345	0.4033	0.422	3 0.399
0.4223	0.399	0.434	0.4033	0.4259	0.3853	0.414	7 0.3814
0.4345	0.4033	0.4468	0.4077	0.4373	0.3893	0.425	9 0.3853
0.443	0.4212	0.4562	2 0.426	0.4468	0.4077	0.434	5 0.4033
HA			HB	HC			HD
CIE X	CIE Y	CIE X	CIEY	CIE X	CIE Y	CIE >	CIE Y
0.4562	0.426	0.468	7 0.4289	0.4585	0.4104	0.446	8 0.4077
0.4468	0.4077	0.458	0.4104	0.4483	0.3919	0.437	3 0.3893
0.4585	0.4104	0.4703	0.4132	0.4593	0.3944	0.448	3 0.3919
0.4687	0.4289	0.481	0.4319	0.4703	0.4132	0.458	5 0.4104

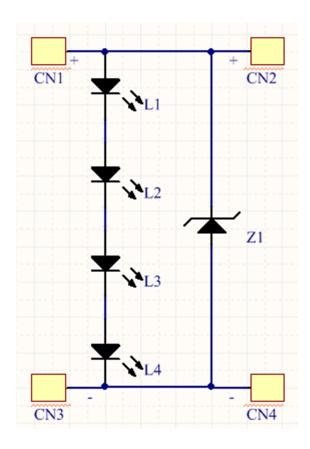
# **Mechanical Dimensions**



#### Notes:

- (1) All dimensions are in millimeters.
- (2) Scale: none
- (3) Undefined tolerance is  $\pm 0.5$ mm

# **Circuit Drawing**



WICOP 2-Outdoor

### **Product Nomenclature**

#### **Product Name Rule:**

**SMJD** - <u>12</u> <u>08</u> <u>004</u> <u>L</u> - <u>XX</u> <u>N</u> <u>1</u> ① ② ③ ④ ⑤ ⑥ ⑦ ⑧

①: SMJD – Seoul Outdoor Module

2 ~ 8: Refer to below table

	Volt	age	;	Power		LED Qty.				.ED ype	С	ustomer (Free)	D	imming	(	Etc. Free)					
	(2	3)			(3	0				4	)			(	5		6	7			8
	1		2		0		8		0		0		4		L		XX		N		#
0	0	0	0	0	0	0	0	0	0	0	0	0	0	L	Y22	xx	Reference	Ν	Normal	#	1:CRI70
1	10V	1	1V	1	10W	1	1W	1	100EA	1	10EA	1	1EA					D	Dimming		A;CRI80
2	20V	2	2V	2	20W	2	2W	2	200EA	2	20EA	2	2EA					Е	Etc.		
3	30V	3	3V	3	30W	3	3W	3	300EA	3	30EA	3	3ЕА								
						Г.,															
9	90V	9	9V	9	90W	9	9W	9	900EA	9	90EA	9	9EA								
Α	100V			Α	100W			Α	1000EA												
В	110V			В	110W																
z	350V			Z	350W																

#### **Comments Rule:**

( <u>00</u> <u>WW</u> <u>70</u> ) A B C

Lens	Туре	Co	СТ	CRI		
	A	i	3	(		
(	00		'N	7	0	
00	No lens		6500K	70	CRI70	
		Wo	5700K	80	CRI80	
			5000K	90	CRI90	
		WN	4500K			
			4000K			
			3500K			
			3000K			
			2700K			



WICOP 2-Outdoor

## **Product Nomenclature**

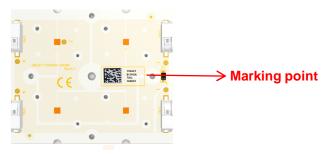
**Characteristics Rule:** 

00 B17 HSA 7 All A B C D E

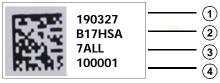
Lens type		Flux bin		CCT bin		CRI bin		VF bin	
Α		В		С		D		E	
00		B17		H	SA		7	All	
00	No lens	B17	1170 lm	CSA	5000K 6-step	7	CRI70	All	G or F
		B31	1310 lm	ESA	4000K 6-step	8	CRI80		
		B21	1210 lm	GSA	3000K 6-step	9	CRI90		
				HSA	2700K 6-step				

# **Marking Information**

#### **Marking Point**



# QR Code Information



		QR Code Information							
Items	Factory	SAP Code	SMT Date	MP information	Line No.	Lot No.	Product	Note	
Digits	1 Digit	7 Digit	6 Digit	10 Digit	1 Digit	1 Digit	5 Digit	In Total 31	
Information	*	*****	YYMMD D	B17 HSA7ALL	1~9, A~Z	1~9, A~Z	00001	Digits	

#### Notes:

- 1 QR coded information shall include the fields described in the table above.
- 2 Minimum size of QR code shall be 4.5 mm x 4.5 mm and a minimum QR code grade of 'C'. "'A' grading is preferred.
- 3 If the component is small to have a full label, it is acceptable to have only the QR code in minimum size of 6 mm by 6 mm printed on a label.
- 4 QR Code Example: XXXXXXXXX180827D30E038ALL1100001

#### **Plain Code Information**

No.	Item	Item Information [		Digits	Remark1
1	Date	YYMMDD		6Digit	SMT date
Flux			B17	3Digit	B17=1170lm
2	CCT	XSA	6- step	3Digit	X=C,E,F,G ,H
	CRI		7	1Dight	CRI=70
3	VF		ALL	3Digit	G or F
	Lot No.	1		1 Digit	0~9,A~Z
4	Sequence No.		00001	5 Digit	00001 ~ 99999

Symbol	lm	Symbol	lm	Symbol	lm	Symbol	lm
D30	3300	O50	14500	R50	17500	U50	20500
M20	12200	P50	15500	S50	18500	V20	21200
N00	13000	Q50	16500	T50	19500	W00	22000



### **Label Information**

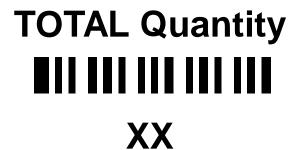
Model No.	SMJD-1208004L-XXN1 <sup>(1)</sup>
Rank	B17HSA7AII (2)
Туре	Customization
Quantity	XXX
Lot No.	YYMDDXXXXX- XXXXXXX
SEOUL	SEOUL SEMICONDUCTOR CO.,LTD.

#### **Notes**

- (1) Please refer to page 11
- (2) Please refer to page 12
- (3) It is attached to the top left corner of the carton box. Initial of manufacture is refer to the 2D code rule.

  YYMDD: Packing Date (Oct.: A, Nov.: B, Dec.: C)

X: Initial of Manufacturer XXXX: Sealing Pack No. XXXXXXX: SSC Code





SEOUL SEMICONDUCTOR CO.,LTD.

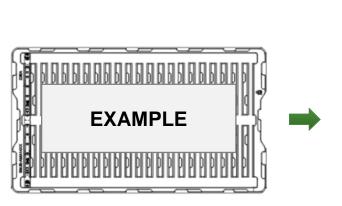
#### Notes

(1) It is attached to the bottom right corner of the carton box.

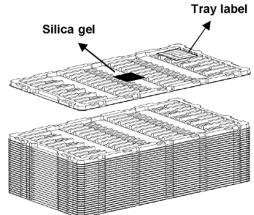


# **Packaging Specification**

	Tray			Вох	
Size (mm)	Module Quantity (EA)	Material	Size (mm)	Tray Quantity (EA)	Module Quantity (EA)
480 X 380 X 16	35	Anti-static PET	590 X 460 X 165	15	525

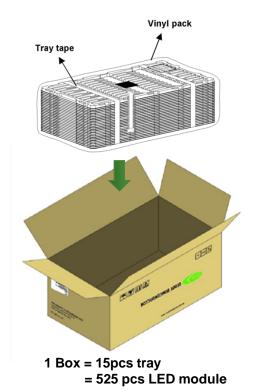


1pcs tray with 35pcs LED module 1 dummy tray with No LED module



15pcs tray with LED module 1pcs dummy tray with No LED module should be covered LED module trays on top.

Vinyl pack



- 1. Taping the bunch of trays by 3positions.
  - 2outer side and middle
- 2. Packing anti-static vinyl.

Tray tape

### **Precaution for Use**

- (1) Check the appearance of module before wiring/ assembly, DO NOT use the LED cracked or PCB damaged module.
- (2) The module was designed to be driven with DC source, recognize the polarities of the module was necessity.
- (3) It was not SELV module, DO NOT connect the LED directly to main power during wiring.
- (4) DO NOT let the LED packages contacted with any hard matters.
- (5) There was no current regulator built in module, unevenly load between different parallel modules may occur due to the modules V<sub>F</sub> variance.
- (6) Please do not use together with the materials containing Sulfur.
- (7)Please do not make any modification on module.

### **Precaution for Use**

- (8) LEDs are sensitive to Electro-Static Discharge (ESD) and Electrical Over Stress (EOS).
  Below is a list of suggestions that Seoul Semiconductor purposes to minimize these effects.
- a. ESD (Electro Static Discharge)

Electrostatic discharge (ESD) is the defined as the release of static electricity when two objects come into contact. While most ESD events are considered harmless, it can be an expensive problem in many industrial environments during production and storage. The damage from ESD to an LEDs may cause the product to demonstrate unusual characteristics such as:

- Increase in reverse leakage current lowered turn-on voltage
- Abnormal emissions from the LED at low current

The following recommendations are suggested to help minimize the potential for an ESD event: One or more recommended work area suggestions:

- Ionizing fan setup
- ESD table/shelf mat made of conductive materials
- ESD safe storage containers

One or more personnel suggestion options:

- Antistatic wrist-strap
- Antistatic material shoes
- Antistatic clothes

Environmental controls

- Humidity control (ESD gets worse in a dry environment)

#### b. EOS (Electrical Over Stress)

Electrical Over-Stress (EOS) is defined as damage that may occur when an electronic device is subjected to a current or voltage that is beyond the maximum specification limits of the device. The effects from an EOS event can be noticed through product performance like:

Changes to the performance of the LED package (If the damage is around the bond pad area and since the package is completely encapsulated the package may turn on but flicker show severe performance degradation.)

Changes to the light output of the luminaire from component failure

Components on the board not operating at determined drive power

Failure of performance from entire fixture due to changes in circuit voltage and current across total circuit causing trickle down failures

It is impossible to predict the failure mode of every LED exposed to electrical overstress as the failure modes have been investigated to vary, but there are some common signs that will indicate an EOS event has occurred.

- Damaged may be noticed to the bond wires (appearing similar to a blown fuse).
- Damage to the bond pads located on the emission surface of the LED package (shadowing can be noticed around the bond pads while viewing through a microscope).
- Anomalies noticed in the encapsulation and phosphor around the bond wires.
- This damage usually appears due to the thermal stress produced during the EOS event.
- c. To help minimize the damage from an EOS event Seoul Semiconductor recommends utilizing
  - qualified LED driver with no big over shoot out put
  - Isolated driver that to prevent harmful peaks passed to module.
  - A current limiting device



# Storage before use

- (1) Do not impact or place pressure on this product because even a small amount of pressure can damage the packages.
- (2) When storing devices for a long period of time before usage, please following these guidelines:
  - \* The devices should be stored in the anti-static bag that it was shipped in from Seoul-Semiconductor with opening.
  - \* If the anti-static bag has been opened, re-seal preventing air and moisture from being present in the bag.



### **Company Information**

#### Published by

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#### **Company Information**

Seoul Semiconductor (SeoulSemicon.com) manufacturers and packages a wide selection of light emitting diodes (LEDs) for the automotive, general illumination/lighting, appliance, signage and back lighting markets. The company is the world's fifth largest LED supplier, holding more than 10,000 patents globally, while offering a wide range of LED technology and production capacity in areas such as "nPola", deep UV LEDs, "Acrich", the world's first commercially produced AC LED, and "Acrich MJT - Multi-Junction Technology" a proprietary family of high-voltage LEDs. The company's broad product portfolio includes a wide array of package and device choices such as Acrich, high-brightness LEDs, mid-power LEDs, side-view LEDs, through-hole type LED lamps, custom displays, and sensors. The company is vertically integrated from epitaxial growth and chip manufacture in it's fully owned subsidiary, Seoul Viosys, through packaged LEDs and LED modules in three Seoul Semiconductor manufacturing facilities. Seoul Viosys also manufactures a wide range of unique deep-UV wavelength devices.

#### **Legal Disclaimer**

Information in this document is provided in connection with Seoul Semiconductor products. With respect to any examples or hints given herein, any typical values stated herein and/or any information regarding the application of the device, Seoul Semiconductor hereby disclaims any and all warranties and liabilities of any kind, including without limitation, warranties of non-infringement of intellectual property rights of any third party. The appearance and specifications of the product can be changed to improve the quality and/or performance without notice.

# **Revision History**

Revision	Date	Page	Remarks
R0.1	2019-07-08	All	Data sheet for SMJD-1208004IL-XXN1